

REMOVAL

1. **DRAIN ENGINE COOLANT**
2. **REMOVE OIL FILTER**
3. **REMOVE V-BANK COVER**
4. **REMOVE OIL COOLER**
 - (a) Disconnect the 2 oil cooler hoses from the oil cooler.
 - (b) Remove the union bolt, plate washer and oil cooler.
 - (c) Remove the O-ring from the oil cooler.
5. **REMOVE OIL FILTER BRACKET**
 - (a) Disconnect the lower radiator hose.
 - (b) Remove the 2 nuts, 3 bolts, oil filter bracket and O-ring.

